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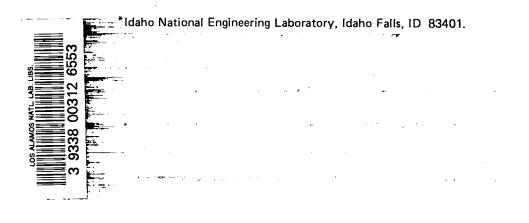
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# Neutron Monitoring of Plutonium at the ZPPR Storage Vault

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## NEUTRON MONITORING OF PLUTONIUM AT THE ZPPR STORAGE VAULT

by

J. T. Caldwell, T. H. Kuckertz, J. M. Bieri, S. W. France, R. W. Goin, R. D. Hastings, J. C. Pratt, and E. R. Shunk

#### ABSTRACT

We investigated a method for monitoring a typical large storage vault for unauthorized removal of plutonium. The method is based on the assumption that the neutron field in a vault produced by a particular geometric configuration of bulk plutonium remains constant in time and space as long as the configuration is undisturbed. To observe such a neutron field, we installed an array of 25 neutron detectors in the ceiling of a plutonium storage vault at Argonne National Laboratory West. Each neutron detector provided an independent spatial measurement of the vault neutron field. Data collected by each detector were processed to determine whether statistically significant changes had occurred in the neutron field. Continuous observation experiments measured the long-term stability of the system. Removal experiments were performed in which known quantities of plutonium were removed from the vault. Both types of experiments demonstrated that the neutron monitoring system can detect removal or addition of bulk plutonium (11%<sup>240</sup>Pu) whose mass is as small as 0.04% of the total inventory.

#### I. INTRODUCTION

Research facilities that maintain large inventories of plutonium need a method for monitoring their storage vaults to detect unauthorized removal of plutonium in a timely fashion. This report describes the vault monitoring system, designed and constructed at Los Alamos National Laboratory and tested at Argonne National Laboratory West, that provides a reliable and inexpensive method for monitoring large storage vaults.

The vault monitoring system provides continuous surveillance by measuring changes in a vault's neutron field. These changes reflect whether plutonium has been added to or removed from the vault, pinpoint the location, and indicate how much plutonium is involved.

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Bulk plutonium in storage vaults generally is a mixture of several isotopes. The principal source of neutrons emitted by typical metallic plutonium is  $^{240}$ Pu, which fissions spontaneously at a rate of approximately 1000 n/s/g. Thus, in a plutonium storage vault the strength of the neutron field at any place primarily depends on the mass and spatial distribution of  $^{240}$ Pu. Addition or removal of plutonium causes changes to the neutron field that can be measured using a geometrically appropriate array of neutron detectors.

To verify the effect of plutonium removal on a neutron field, the Los Alamos Detection and Verification Group installed a vault monitoring system in the Zero Power Plutonium Reactor (ZPPR) storage vault of Argonne West at the Idaho National Engineering Laboratory (INEL). The system consisted of an array of 25 neutron detectors and a data acquisition system. The detectors monitored the neutron field in the vault before and after known quantities of plutonium were relocated. The data collected by each detector were processed in an affiliated data acquisition system, which helped us determine whether statistically significant changes had occurred in the neutron field.

Using the vault monitoring system, we performed two types of experiments at ZPPR over an 8-month period to determine the system characteristics for measuring neutron fields associated with the plutonium in storage. In one type of experiment, known quantities of plutonium were removed from the vault, causing observable changes in the neutron field. In the second type of experiment, the vault neutron field was monitored continuously over extended periods (3 days to 2 weeks) when no activity occurred in the vault. The first type of experiment established the minimum quantity of plutonium whose removal the system could detect; the second type demonstrated the effects of long-term parameter drifts in the system components.

The results of these experiments show that the monitoring system can detect the removal from or addition to an inventory of 2500 kg of 1 kg of plutonium (11%  $^{240}$ Pu) from any location in the vault with reasonable statistical certainty. Consistent results require long-term stability in the detectors and their high-voltage power supplies.

#### II. DEVELOPMENT OF THE VAULT MONITORING SYSTEM

In June 1978, the Detection and Verification Group contributed two technical proposals to a conceptual study entitled "Concepts for Inventory Verification in Critical Facilities."<sup>1</sup> The first proposal dealt with rapid verification of reactor fuel drawers; <sup>2,3</sup> the second dealt with monitoring plutonium on-line in a storage vault.<sup>4,5</sup> Both proposals were subsequently funded by the Department of Energy (DOE) Office of Safeguards and Security for technical development and evaluation. A report by Pratt et al. on current technical developments of the first project appears elsewhere.<sup>6</sup> This report covers the second project, neutron monitoring of plutonium storage vaults.

The ZPPR plutonium storage vault was selected as the site of the neutron monitoring experiment because of its typical plutonium inventory of fuel types (Table I), which produce neutron fields large enough to test the

## TABLE I

## ISOTOPIC VALUES FOR FIVE TYPES OF PLUTONIUM FUELS STORED AT THE ZPPR FACILITY

Fuel Alloys	239 <sub>Pu</sub> _(%)	<sup>240</sup> ₽u (%)	<sup>241</sup> Pu (%)	<sup>241</sup> Am (%)
Pu-Al	95.25	4.50	0.20	0.24
Pu-U-Mo	90.80	8.66	0.51	0.46
Pu-U-Mo	87.00	11.56	1.20	0.59
Pu-Al	74.20	22.23	2.86	1.80
Pu-U-Mo	68.70	26.40	3.39	2.19

system adequately. In the vault, canisters of plutonium are stored in cubicles that form free-standing concrete walls (Fig. 1). Each cubicle can accommodate up to 24 canisters on six levels (Fig. 2). Most canisters contain no more than 3 kg of plutonium.

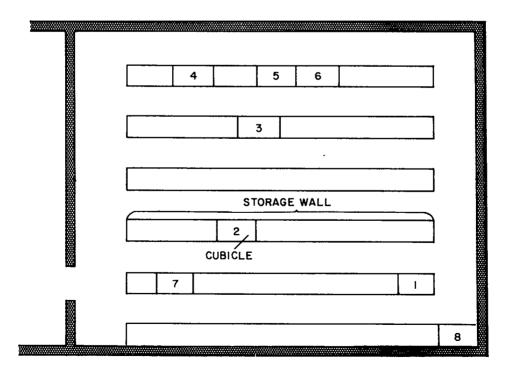


Fig. 1. Location of cubicles used in the neutron monitoring experiments.

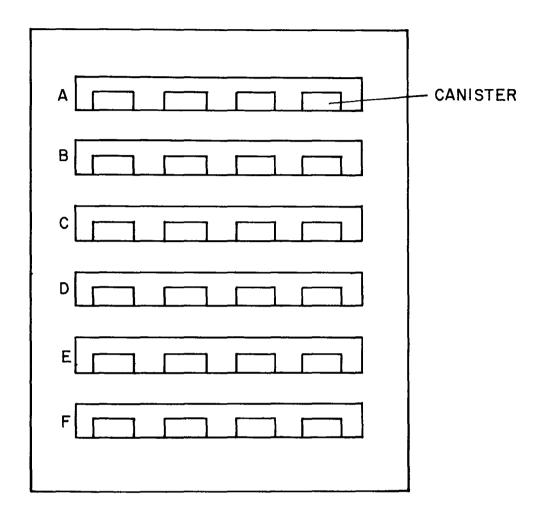
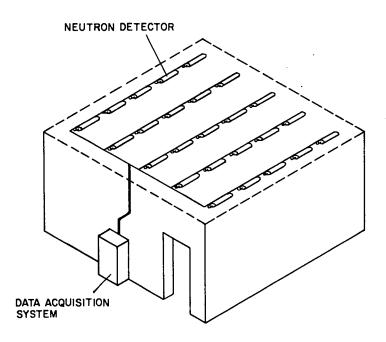


Fig. 2. A concrete cubicle offers six levels of storage.

On our first trip to ZPPR, we performed preliminary measurements using a grid of five <sup>3</sup>He proportional counters with modular, individual counting electronics and scaler readouts that are commercially available. This equipment was used to determine gross count rates, crude removal sensitivities, and optimum neutron detector spacing required to maintain overall detection sensitivity throughout the vault. After analyzing this information, we proposed the detector array shown in Fig. 3: a grid of 25 neutron detectors, each including individual signal-conditioning and counting electronics, suspended from the vault ceiling. The detectors were to be connected to a data acquisition system located outside the vault.





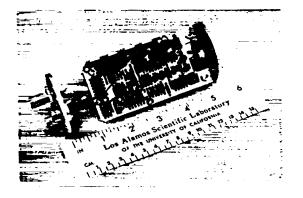
Installation of vault monitoring system in the ZPPR vault. The neutron detectors are suspended from the ceiling inside the vault, whereas, the data analysis equipment is installed outside the vault.

To our knowledge, no one had previously proposed such a comprehensive vault monitoring system. The proposal completed the initial phase of the study.<sup>7</sup> At that time, we estimated that, with the 25-detector array we could reliably detect  $\pm 0.5\%$  changes in the neutron count rate or roughly the removal of 5 kg of plutonium from a nominal 1000-kg total inventory.

The next phase of the project consisted of solving two technical problems: (a) the availability of individual counting electronics for the detectors that were both reliable and inexpensive (because 25 sets were required) and (b) a data acquisition system capable of handling 25 simultaneous scaler inputs and performing on-line analysis of each.

We solved the problem of electronics for the individual  ${}^{3}$ He proportional counters with an integrated circuit (IC) design (Fig. 4) that performed the electronic functions of preamplifier, amplifier, and discriminator. All the electronics were contained within a 15-cm-long, 5-cm-diam package designed to mount directly onto the end of a single 5-cm-diam  ${}^{3}$ He proportional counter. Figure 5 shows the electronics unit mated with a 5-cm-diam counter.

The circuit design relies on common IC chips and, thus, has relatively few individual electronic parts. The result is a low total cost for both components and assembly. Some 30 sets of electronics for the neutron detectors were assembled at Los Alamos for a unit cost of about \$350, which is almost an order of magnitude less than the price of a standard preamplifier, amplifier, and discriminator unit. Moreover, our assembled neutron detector occupies a



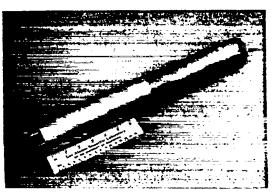


Fig. 4. The compact electronics module functions as a preamplifier, amplifier, and discriminator.

Fig. 5. A packaged neutron detector consists of a <sup>3</sup>He proportional counter and an electronics module.

fraction of the volume of a standard unit. Of the 30 individual electronics packages that were assembled at Los Alamos, 5 were reserved as spares.

The same circuit design has another use: it will be part of a large neutron detector system currently being built for the transuranic waste assay program, which provided a portion of the development costs for the design. The concurrent needs of the two programs made it possible for us to undertake the circuit design project.

A careful study of the problems of data acquisition, storage, analysis, and hard copy indicated that all project requirements could be met with a commercially available data acquisition system. We selected a LeCroy 3500 system because of its unique feature, a CAMAC minicrate. Five multiple-scaler input modules resident in the minicrate could be used to acquire data from the 25 neutron detectors in real time, with negligible deadtime losses for total count rate up to and exceeding 50 kHz.

The complete vault monitor set of 25 neutron detectors, each consisting of a  ${}^{3}$ He counter mated with an electronics module is shown in Fig. 6, with required cabling, as it appeared during the test and checkout phase at Los Alamos. The entire monitoring system was in operation at the time the photograph was taken.

After assembling the complete vault monitoring system at Los Alamos, we spent 6 weeks checking it out. In addition to correcting some minor hardware malfunctions, we developed specific computer programs to provide acquisition, analysis, hard copy, and disk storage of all data.

Following the Los Alamos checkout phase, we requested permission from Argonne and the DOE Chicago Operations Office to install the monitoring system in the ZPPR plutonium storage vault for an extended measurement and evaluation program. Permission was granted and in April 1980 we took the equipment to Idaho and installed it. Figure 7 shows the arrangement of the detector packages in the vault and the LeCroy data acquisition system located outside. The detectors were mounted in existing unistrut grooves 2.4 m above

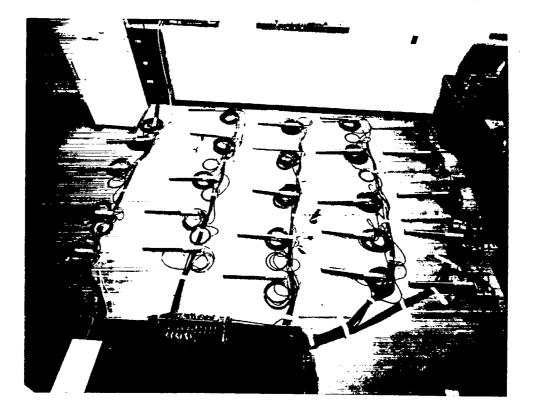


Fig. 6. Test configuration of the 25 neutron detectors at Los Alamos.

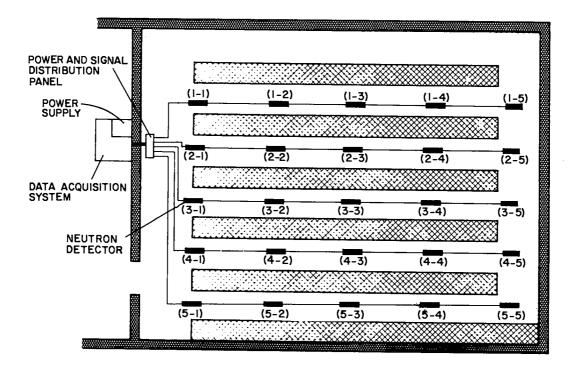


Fig. 7. Neutron detector placement in the ZPPR vault. Each detector is identified by aisle and position from the front of the vault.

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the floor; the cabling followed existing ceiling structures to minimize interference with normal vault operations.<sup>4</sup>

The installed monitoring system, with data acquisition and power supply systems located outside the vault, caused almost no disruption to normal vault operations. The one exception was that sensitivity measurements of the neutron field for plutonium removal experiments required the assistance of vault custodians in removing canisters from specific cells.

The ZPPR phase of the project extended from April 1 through December 2, 1980. During this 8-month period, data was recorded almost continuously, with the exception of brief down periods associated with power outages or power line surges that resulted in dead stops of the data acquisition system. Installation of a power filter in June eliminated the line surges. For the period October-December, the monitoring system ran continuously. In December, we disassembled the entire vault monitoring system and brought it back to Los Alamos.

#### **III. STATISTICS USED FOR DATA ANALYSIS**

The experimental setup of neutron detectors and the data acquisition system at ZPPR were used to measure statistically significant changes in the neutron field associated with plutonium in storage. The field changed when the spatial distribution of the plutonium was disturbed. One objective of our research was to determine the smallest amount of removed plutonium that we could detect with reasonable confidence, using a manageable number of detectors.

The 25 neutron detectors measured the neutron count rates in the vault. These count rates were compared to a set of previously acquired data. If there was no difference between data sets, we assumed that the field was the same, and hence, the geometric and mass configuration of the plutonium in storage had not changed. We measured differences between data sets using chi-square statistical tests.

Briefly, the number of experimental occurrences of an event (such as neutrons detected) observed in a time period  $T_c$  can be compared to theoretical predictions of how often the event is expected to occur in time period  $T_c$ . Let  $U = \{u_1, u_2, ..., u_n\}$  be a set of integers denoting how many times n different events occurred and  $V = \{v_1, v_2, ..., v_n\}$  be a corresponding set of integers denoting how many times each of n events is expected to occur. A figure of merit  $\chi^2_c$  can be calculated as

$$\chi_{a}^{2} = \sum_{i=1}^{n} \frac{(u_{i} - v_{i})}{v_{i}}^{2} .$$
 (1)

The probability that  $\chi^2 < \chi_a^2$  is described as

$$P\left(\chi^{2} < \chi_{a}^{2}\right) = \int_{0}^{\chi_{a}^{2}} p_{(n-1)}(\chi^{2}) d\chi^{2} , \qquad (2)$$

where

$$P_{(n-1)}(\chi^{2}) = Y_{0}\chi^{n-3} e^{-\chi^{2}/2} .$$
 (3)

The expression  $p_{n-1}(\chi^2)$  is also called the probability density function of the  $\chi^2$  distribution with (n - 1) degrees of freedom.  $Y_0$  is a constant that causes the integral of Eq. (2) to be unity when limits of zero and infinity are used. By selecting probability thresholds, one can state that certain small differences are statistically significant, or insignificant, at a certain confidence level based on the value calculated for  $\chi^2_a$ . Thus, if

$$0.001 < P(\chi^2 < \chi_a^2) < 0.999$$
 (4)

is chosen as the probability window required for a valid comparison, where changes in frequencies are statistically insignificant, only two comparisons per thousand will produce a false alarm. A low false-alarm rate is an important operational constraint.

Because it was desirable to compare two observed sets of neutron count data that were collected over unequal counting time periods, Eq.(1) can be modified as follows, such that  $\chi_a^2$  is calculated in terms of count rates and counting times:

$$\chi_{a}^{2} = \sum_{i=1}^{n} \left( u_{1i} - u_{2i} \right)^{2} / \left( \frac{u_{1i}}{t_{c_{1}}} + \frac{u_{2i}}{t_{c_{2}}} \right) , \qquad (5)$$

where  $U_1 = \{u_{11}, u_{12}, ..., u_{1n}\}$  and  $U_2 = \{u_{21}, u_{22}, ..., u_{2n}\}$  are two sets of neutron count rates observed over counting times  $t_{c_1}$  and  $t_{c_2}$ . All data sets of neutron count rates were subjected to  $\chi^2$  comparisons with other data sets in the experiments described in Sec. VI.

The total count rate accumulated by all the detectors is also an indication of plutonium removal, although this parameter is not as sensitive as the  $\chi^2$  criteria because it does not measure the distortion in the shape of the neutron field. Consider a set of observed count rates from n detectors

$$U = \{u_1, u_2, u_3, \dots, u_n\}$$

Each kilogram of plutonium in storage can be thought of as contributing to the total count rate ( $\Sigma_{i=1}^{n}$  u<sub>i</sub>). Thus, changes in the total count rate are indicative of changes in the mass of plutonium in storage. The total count rate C<sub>R</sub> can be expressed as

$$C_R = \sum_{i=1}^{n} u_i$$
,

whereas the total number of counts observed  $C_T$  is

$$C_T = C_R t_c$$
,

where  $t_c$  is the counting time. An uncertainty in  $C_T$  exists and its standard deviation is defined by  $(C_T)^{1/2}$ . Thus the total count rate has  $1-\sigma$  brackets as follows:

$$C_{R} = \sum_{i=1}^{n} u_{i} \pm \left( t_{c} \sum_{i=1}^{n} u_{i} \right)^{\frac{1}{2}} t_{c}$$

Consider the case of 25 detectors with a total count rate of 50 000 Hz produced by 2500 kg of stored plutonium. Each kilogram of plutonium would account for approximately 20 Hz of the rate, on the average. If the array of 25 detectors were allowed to count for 200 s, the total count rate would be 50 000  $\pm$  15.8 Hz. At the 1- $\sigma$  level, the statistical uncertainty in the total count rate is the same as that count rate change caused by removal of 1 kg of plutonium. Clearly, extended counting times and highly stable electronics in the detectors are required to detect the removal of 1-kg amounts of plutonium.

#### IV. DATA ACQUISITION EQUIPMENT AND SOFTWARE

A LeCroy 3500 data acquisition system processes data from the 25 neutron detectors (Fig. 8). The LeCroy is a special-purpose microcomputer with powerful data acquisition and computational facilities. It is based on an Intel 8085 8-bit central processing unit with a dual floppy disk system for secondary storage. Input and output are performed by three peripheral devices: an alphanumeric and graphics display, a keyboard, and a character printer.

The LeCroy interfaces with scientific experiments by means of an eight-slot CAMAC minicrate. The minicrate accommodates standard CAMAC modules and, thus, can both acquire data from a scientific experiment as well as control the experiment. For the ZPPR experiments, we used six Kinetic Systems<sup>\*</sup> 3610 hex scalers and one Kinetic Systems 3061 input gate/output register (IGOR) as the interface between the LeCroy and the experiment.

Data acquisition and processing took place as follows. Original  ${}^{3}He(n,p)$  reaction pulses from each detector passed through a set of separate

<sup>\*</sup>Kinetic Systems Corp., subsidiary of Kinetic Systems International, Mary Knoll Dr., Lockport, IL 60441.

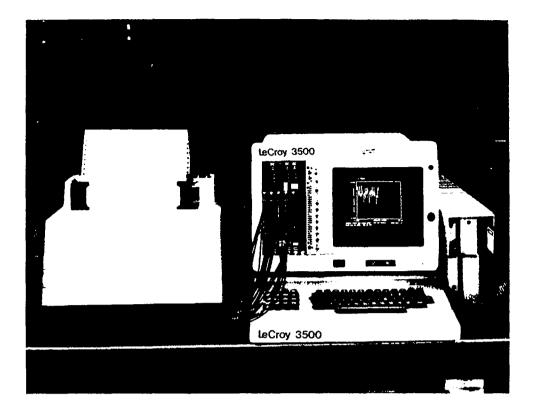


Fig. 8. The LeCroy 3500 is a special-purpose microcomputer with powerful data acquisition and computational facilities.

signal-conditioning electronics that converted them to standard transistorto-transistor logic (TTL) pulses (Fig. 9). These logic pulses were fed to the 25 separate counters, housed in five Kinetic Systems 3610 hex scalers (see Fig. 10), whose counting times were controlled by a single input gate/output register. The LeCroy controlled the scalers by an eight-slot CAMAC minicrate that interfaced with the system bus, the Multibus. A 1.000-kHz crystal-controlled signal was directed to an additional counter to provide accurate timing for processing the neutron signals. Information pertaining to neutron counts and count rates could then be acquired and analyzed by application programs written for the LeCroy.

These application programs were developed using the system software tools that came with the LeCroy 3500: CPM (control program/ microprocessor) operating system, FORTRAN compiler, symbolic assembler, CAMAC library, plotting library, symbolic editor, and linking loader. Two primary application programs were written to operate in real time. The VAULT program processed data from removal experiments; the VLONG program processed data from stability experiments. Additional application programs were developed to process previously acquired data.

Program VAULT acquired data for removal experiments in which certain amounts of plutonium were removed from known locations in the vault. Measurements of the neutron field were made before and after the removals. VAULT directed the neutron detectors to count for a nominal time, usually 50

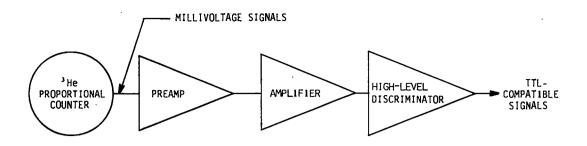


Fig. 9. The neutron detector electronics convert millivoltage signals to TTL-compatible signals.

to 500 s, as specified by the operator. At the end of a count, the data accumulated from each detector were read into the LeCroy along with the count time. Then the LeCroy calculated total counts, total count rates, and individual count rates and compared previously collected sets of data with the current set of data. Using the LeCroy, we made a  $\chi^2$  comparison for the current data and displayed the appropriate statistical quantities, which include  $\chi^2$ ,  $\chi^2$  per degree of freedom, and sigma deviation for each detector. The newly acquired data could then be saved on diskettes for future comparisons or analyses.

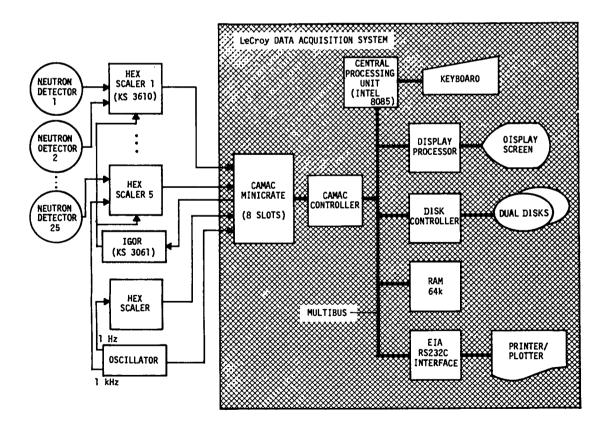


Fig. 10. Signal-processing in the vault monitoring system.

Program VLONG acquired data for stability experiments, which ran over long periods of time when no activity occurred in the vault. These experiments identified long-term drifts or stability of the equipment used to collect and process the data. VLONG directed the neutron detectors to count for a specified period of time, usually from 500 to 2000 s. The data from the detectors were read into the LeCroy for a comparison with previously acquired data. The probability for the  $\chi^2$  value thus acquired was determined from a table. If the probability was less than 0.001 or greater than 0.999, the total count, the total count rates, and the individual counts for each set of data were printed on the character printer along with the  $\chi^2$  information. The newly acquired data sets.

When the newly acquired data set had a  $\chi^2$  whose probability was within the 0.001 - 0.999 probability limit, the data were discarded and another collection cycle started. The  $\chi^2$  data were accumulated in a histogram that represented the probability density of the chi-squares actually observed from all the comparisons made by VLONG. This observed probability density function was overlaid with the theoretical  $\chi^2$  probability density function so that the validity of the statistics for the collected data could be verified. To terminate VLONG's execution, an operator would throw a front panel switch, which displayed the final value of the  $\chi^2$  histogram on the video screen and printed it on the character printer.

We re-examined previously collected data because original results were sometimes obscured by an unstable detector. Several programs were written to recalculate the analyses of VLONG and VAULT with the option to eliminate certain detectors from the computation. Eliminating one or two obviously unstable detectors from an analysis allowed us to investigate more subtle long-term system drifts.

#### V. IMPROVEMENTS TO SYSTEM PERFORMANCE

The ZPPR measurements included 82 stability experiments, some of which ran for more than 1 week, and 16 removal experiments. In addition to the experiments, we adjusted the detectors, replaced high-voltage power supplies, and repaired other equipment failures. For example, we determined that the original high-voltage power supply for the neutron detectors lacked sufficient regulation. We replaced it with another, more highly regulated power supply that improved high-voltage constancy by a factor of 10. This led to much greater detector stability, which, in turn, allowed longer counting runs that greatly improved the quality of the stability experiments. Most of the experiments discussed in Sec. VI took place after replacement of the power supply.

Based on previous experience with reasonably large <sup>3</sup>He proportional counter systems, we initially expected to achieve a  $\pm 0.5\%$  count rate stability for the monitoring system. Data used for the long-term stability studies were gathered during times when the vault was secured, usually overnight or on weekends. The  $\pm 0.5\%$  level of stability was, in fact, achieved from the start of the ZPPR measurements. Figure 11 shows a typical count rate record obtained during the evening and early morning hours of June 18-19. The record covers a 13-h counting period and shows the summed count rate from

all 25 detectors on a greatly expanded scale. The full vertical scale covers the count rate range from 51 720 to 52 040 counts/s, or a  $\pm 0.3\%$  variation from the mean count rate. The actual excursions observed were even somewhat less than  $\pm 0.3\%$ ; typically we recorded count rate stability values of  $\pm 0.25\%$ for overnight and weekend runs, that is, during such periods when no power outages or surges occurred. This represented a factor of 2 better stability than we had initially expected and corresponds roughly to a detection capability of 2.5 kg of plutonium removed from a 1000-kg vault inventory.

However, detailed examination of the count rate histories of individual detectors revealed that most of the drift typified by the Fig. 11 record was, in fact, attributable to relatively large fluctuations in just a few detectors. Subsequent tests also showed that the single high-voltage power supply used to provide anode high voltage to all 25 detectors was undergoing small but significant high-voltage output drifts, generally on a diurnal cycle and in apparent response to slight room temperature variations.

On October 15, we decided to make a significant improvement in system stability beyond that already demonstrated. We obtained a highly stable high-voltage power supply (with a high-voltage stability 10 times better than the first supply) and installed it at ZPPR. At the same time we rechecked all electronics units; those in apparent need of adjustment were either trimmed for gain and threshold or replaced with a spare unit.

The resultant system stability appears in Fig. 12, a typical 18-h record obtained during the evening and early morning hours of December 1-2. The full vertical scale range here is 50 600 to 5D 920 counts/s, or a  $\pm 0.3\%$  variation from the mean count rate. The marked periodic fluctuations are apparent and curious, to say the least. However, the overall experimental count rate

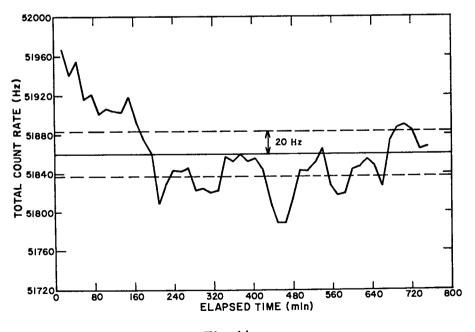


Fig. 11. Count rate record for stability experiment conducted on June 18-19 using all detectors for 800 min. Results fall within a 20-Hz error band.

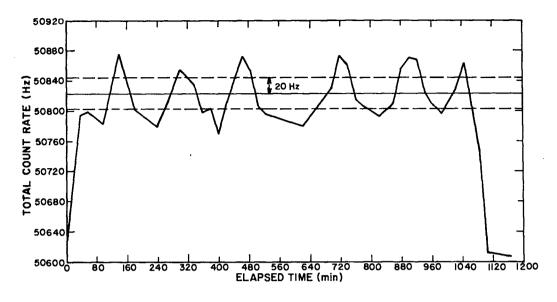


Fig. 12. Count rate record for stability experiment conducted on December 1-2 using all detectors for 1100 min. Results fall within a 20-Hz error band.

stability obtained here is about  $\pm 0.12\%$ , a considerable improvement. An examination of the count rate histories of individual detectors indicated that almost all the observed fluctuation was associated with detector (4-2).

Figure 13 plots the same data shown in Fig. 12 with the contribution from detector (4-2) removed from the data set. That is, Fig. 13 is a stability record of the set of 24 detectors from which detector (4-2) has been excluded. This plot shows a count rate stability of  $\pm 0.04\%$ , a close approximation to the expected fluctuation pattern for purely statistical fluctuations. (The low values at the beginning and end of the plots in Figs. 12 and 13 are caused by neutrons escaping from the vault when the door was open. The stability study began shortly before the vault was closed for the night and ended the next day after it was reopened.)

Figure 14 shows data from another stability experiment, with contributions from detector (4-2) removed, for a 65-h continuous monitoring period starting on November 26. The fluctuation band in the figure again spans a ±0.04% range. This record and almost all other records taken after the high-voltage power supply was replaced display similar results. We must report, however, some transient disturbances that occurred during a few of these monitoring periods. We do not completely understand these disturbances at this time, but they appear to be associated with line power fluctuations that penetrate the filter unit and disrupt the digital counting electronics.

Our study of the count rate stability for the vault monitoring system was based on system stability records for 24 detectors taken over a period of 2 months during which no system maintenance was performed. The study clearly implied that neutron monitoring of a plutonium storage vault could be

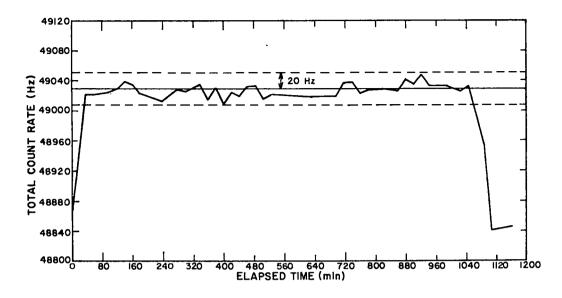


Fig. 13. Count rate record for stability experiment conducted on December 1-2, with detector (4-2) removed, for 1100 min. Results fall within a 20-Hz error band.

done at the  $\pm 0.04$  to  $\pm 0.05\%$  stability level or a factor of 10 better than our initial projections. Thus, it appeared possible to detect plutonium removals on the order of 1 kg from a vault whose total inventory was 2500 kg.

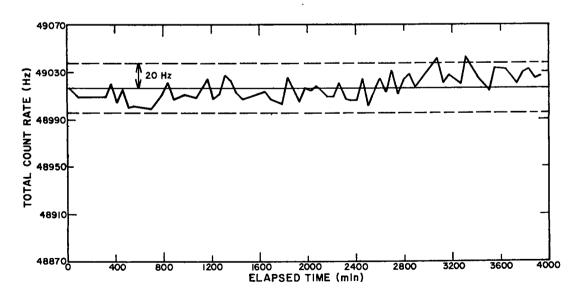


Fig. 14. Count rate record for stability experiment conducted on November 26, with detector (4-2) removed, for 4000 min. Results fall within a 20-Hz error band.

#### VI. PLUTONIUM REMOVAL EXPERIMENTS

The vault monitoring system was in its most stable configuration after October 15, when the high-voltage power supply was replaced. Hence the most reliable data were acquired after that date. To present our best data first, we shall begin our discussion of removal experiments in reverse chronological order, starting with those that were performed in December and November and then reporting those that took place in July and June. The earlier data were adversely affected by instabilities in the power supply. Results before and after the replacement can be compared.

Sixteen direct measurements of plutonium removal were performed during the 8 months the monitoring system was installed in the ZPPR vault. The measurements, which detected the vault neutron field, were performed in the following manner. We selected a cubicle in which every location contained four canisters of plutonium and made a background measurement. Then we removed two canisters, each containing approximately 3 kg of plutonium, from level A (the top level) and made another measurement, after which we replaced the canisters. Next we removed two canisters from level B and measured the field. We tested every level in the cubicle in this manner.

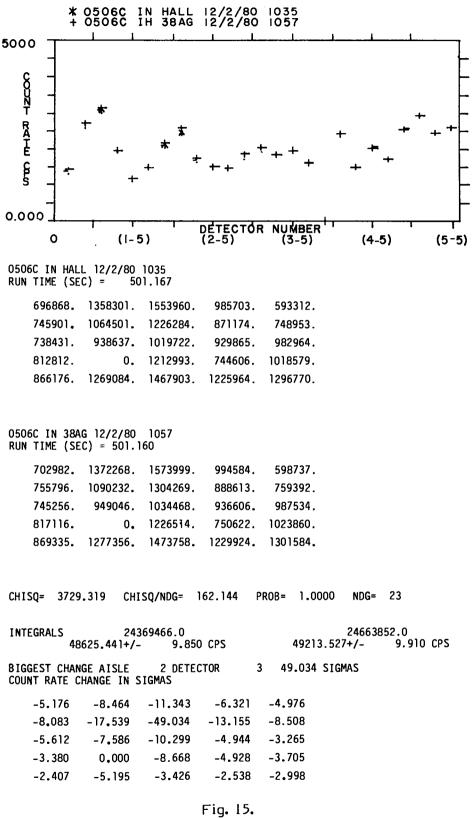
Another method we used was to add approximately 6 kg of plutonium to certain levels. The information obtained from these addition experiments supplemented the removal data.

We discovered that small distortions in the neutron field could be detected. Such distortions were caused by persons moving in the vault, the vault door being open, or removed material located too close--less than 3 m--to the vault entrance. Thus, all subsequent measurements were made with no one in the vault, the door closed, and all removed material stored about 10 m away and shielded by concrete walls during measurement of the neutron field. Program VAULT acquired data during the measurements to produce pages of output similar to the one shown in Fig. 15.

Results of the December 2 removal experiment appear in Table II. In this experiment, we removed 6 kg of 26% <sup>240</sup>Pu from cubicles 5C and 6C and measured the background. Then we inserted these 6 kg of plutonium successively in the levels specified in Table II and made measurements. The insertions were made at the top, middle, and bottom of cubicle 3. The count rate for removing 6 kg of plutonium changes by almost 600 Hz when the plutonium is removed from the top level of the cubicle, whereas only a 210-Hz difference is noted for material removed from the bottom level. Count rates per kilogram of 26% <sup>240</sup>Pu vary from 98 Hz for the top level to 35 Hz for the bottom level.

Measurements of typical canisters of 26%  $^{240}{\rm Pu}$  and 11%  $^{240}{\rm Pu}$  indicate that the 26% material emits 2.5 as many neutrons as the 11% material. Thus, the change in count rate  $\Delta C_R$  per kilogram of 11%  $^{240}{\rm Pu}$  can be computed from the 26%  $^{240}{\rm Pu}$  data. A field distortion parameter

 $K = \chi^2 / \Delta C_R$ 



Typical output from program VAULT. This printout shows removal sensitivity for 2.2 kg of 26% <sup>240</sup>Pu with detector (4-2) set to zero. that indicates a change in the shape of the neutron field is also tabulated in Table II. K appears to be approximately 6 at the top of cubicle 3 and less than 3 at other levels.

We analyzed the December 2 removal data, excluding data taken by detector (4-2) because it was less stable than the others. The results appear in Table III. The instability of the one detector had little effect on the overall results of the experiment, as a comparison of Tables II and III reveals.

Table IV shows the results of the July 22 removal experiment in which we removed 6 kg of 26%  $^{240}$ Pu from cubicles 5C and 6C and measured the background. Then we inserted these 6 kg of plutonium successively into the six levels of cubicle 2, as shown in Table IV, and measured the count rate. The changes in total count rate varied from a high of 809 counts/s at the top of the cubicle to a low of 427 counts/s at the bottom. The field distortion parameter K is 7.8 at the top and 2.5 to 3.0 at the other levels. The total count rate change per kilogram of 26%  $^{240}$ Pu removed varies from 135 to 71.2 Hz for the top and bottom levels of the cubicle, respectively, which corresponds to a removal sensitivity of 54 to 28 Hz/kg for 11%  $^{240}$ Pu.

Preceding the July 22 removal experiment, we fine tuned certain detectors and the high-voltage power supply to minimize instabilities in the system. Removal experiments performed on June 19 and 20 are summarized in Tables V and VI, respectively. In the June 19 experiments, we removed 6 kg of 11% <sup>240</sup>Pu successively from the six levels of cubicle 4 and then replaced it 3 kg at a time, making measurements for each of the mass configurations. In the June 20 experiment, we removed 3 kg of 11% <sup>240</sup>Pu from the A level of cubicles 1 and 7 and then replaced it 3 kg at a time, first in cubicle 7 and then in cubicle 1. Next we removed plutonium and replaced it in like manner for levels B, C, D, E, and F of these cubicles and took measurements at all the different mass configurations.

Although subsequent removal experiments were made using 500-s data acquisition times, the June 19 and 20 experiments ran 200 s. Two factors (not present in the July 22 and December 2 experiments) affect the quality of the data in the June experiments: (a) length of the data acquisition times and (b) stability of the detectors and high-voltage power supply. In Table V the total count rate column shows a fluctuation, with all 24 canisters of plutonium present in the cubicle, that varies from 51 922 to 51 811 counts or about seven standard deviations. Table VI shows similar variations in total count rate. Thus, numbers for  $\chi^2$  and its associated quantities are not as reliable as those for experiments conducted on or after July 22. Nevertheless, the count rate changes per kilogram of 11% <sup>240</sup>Pu shown in Tables V and VI compare quite favorably with the corresponding figures of Tables II, III, and IV.

Table VII compares the field distortion parameter K for five different removal experiments by level. Entries for the December 2 and July 22 experiments are average values; those for the June 19 and 20 experiments are for removals of 6 kg from each level and have been multiplied by 2.5 to compensate for the shorter run times. All data in Table VII show the effects of removing known amounts of plutonium from each level while all other

## TABLE II

## REMOVAL EXPERIMENT OF DECEMBER 2 USING ALL DETECTORS<sup>a</sup>

		Total Count		Field	Change in Count Rate	Total Count Rate Change/ kg			
Cubicle Level	Action	Rate C <sub>R</sub> (Hz)	<u>X²</u>	Distortion Parameter	∆C <sub>R</sub> (Hz)	26% <sup>240</sup> Pu	11% <sup>240</sup> Pu		
5C and 6C <sup>C</sup>	removed	50391							
3A	inserted	50983	3592	6.07	592	98.7	39.5		
3A	reinserted	51003	3620	5.92	612	102.0	40.8		
3D	inserted	5063 <b>7</b>	491	2.00	246.	41.0	16.4		
3D	reinserted	50684	681	2.32	293	48.8	19.5		
3F	inserted	5058 <b>7</b>	536	2.73	196	32.7	13.1		
3F	reinserted	50611	557	2.53	220	36.7	14.7		

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<sup>a</sup>Counting for 500 s; each run has a 1-  $\sigma$  uncertainty of ±10 Hz.

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bField distortion parameter  $K = \chi^2 / \Delta C_R$ .

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<sup>C</sup>Two canisters containing 6 kg of 26% <sup>240</sup>Pu were removed from these cubicles. The removed material was inserted into the other cubicle levels, which were empty at the time of the experiment.

## TABLE III

## REMOVAL EXPERIMENT OF DECEMBER 2 EXCLUDING DETECTOR (4-2)<sup>a</sup>

		Total Count		Field Dístortion∟	Change in Count Rate	Total Count Rate Change/kg			
Cubicle Level	Action	Rate C <sub>R</sub> (Hz)	<u> </u>	Parameter	∆C <sub>R</sub> (Hz)	26% <sup>240</sup> Pu	11% <sup>240</sup> Pu		
4C and 5C <sup>C</sup>	removed	48628							
3A	inserted	49214	3585	6.12	586	97.7	39.1		
3A	inserted	49227	3597	6.01	599	99.8	40.0		
3D	inserted	48871	490	2.02	243	40.5	16.2		
3D	inserted	48922	688 ່	2.34	294	49.0	19.6		
3F	inserted	48843	484	2.25	215	35.8	14.3		
3F	inserted	48853	553	2.45	225	37.5	15.0		

<sup>a</sup>Counting for 500 s; each run has a 1-  $\sigma$  uncertainty of ±10 Hz.

<sup>b</sup>Field parameter K =  $\chi^2/\Delta C_R$ .

<sup>C</sup>Two canisters containing 6 kg of 26%  $^{240}$ Pu were removed from these cubicles. The removed material was inserted into the other cubicle levels, which were empty at the time of the experiment.

## TABLE IV

## REMOVAL EXPERIMENT OF JULY 22 USING ALL DETECTORS<sup>a</sup>

		Total Count		Field	Change in Count Rate	Total Count Rate Change/kg			
Cubicle Level	Action	Rate C <sub>R</sub> (Hz)	<u> </u>	Distortion <sub>b</sub> Parameter	∆C <sub>R</sub> (Hz)	26% <sup>240</sup> Pu	11% <sup>240</sup> Pu		
4C and 5C <sup>C</sup>	removed	50479							
2A	inserted	51288	6275	7.76	809±10	134.8	53.9		
2A	reinserted	51278	6327	7.92	799±10	133.2	53.3		
28	inserted	50973	1832	3.71	494±10	82.3	32.9		
2B	reinserted	51003	2003	3.82	524±10	87.3	34.9		
2C	inserted	50910	1251	2.90	431±10	71.8	28.7		
2C	reinserted	50904	1210	2.85	425±10	70.8	28.3		
2D	inserted	50917	1224	2.79	438±10	73.0	29.2		
2D	reinserted	50908	1176	2.74	429±10	71.5	28.6		
2E	inserted	50924	1291	2.90	445±10	74.2	29.7		
2E	reinserted	50925	1263	2.83	446±10	74.3	29.7		
2F	inserted	50918	1243	2.83	439±10	73.2	29.3		
2F	reinserted	50906	1188	2.78	427±10	71.2	28.5		

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<sup>a</sup>Counting for 500 s; each run has a 1- $\sigma$  uncertainty of ±10 Hz.

 $^{b}K = \chi^{2}/\Delta C_{R}$ 

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<sup>C</sup>Two canisters containing 6 kg of 26% <sup>240</sup>Pu were removed from these cubicles. The removed material was inserted into the other cubicle levels, which were empty at the time of the experiment.

### TABLE V

Cubicle Level	Action	Total Count Rate C <sub>R</sub> (Hz)	<u></u> x²	Field Distortion <sub>b</sub> Parameter	Change in Count Rate ∆C <sub>R</sub> (Hz)	Total Count Rate Change/ kg 26% <sup>240</sup> Pu
Baseline		51865				
4A <sup>C</sup>	removed	51633	275	1.19	232	38.7
4A	replaced	51719	94.9	0.65	146	48.7
4A	replaced	51805	23.2	0.38	60	
4B	removed	51715	130	0.87	150.	25
4B	replaced	51766	50 <b>.</b> 7	0,51	99	33
4B	replaced	51847	23.9	1.32	18	
4C	removed	51704	121	0.75	161	26.8
4C	replaced	51755	54.7	0.49	110	36.7
4C	replaced	51811	37.3	0.69	54	
4D	removed	51745	101	0.84	120	20
4D	replaced	51812	41.8	1.27	53	17.3
4D	replaced	51840	26.4	1.06	25	
4É	removed	51750	87.3	0.76	115	19.2
4E	replaced	51818	28.0	0.60	47	15.7
4E	replaced	51858	36.0	5.14	7	
4F	removed	51779	68.4	0.79	85	14.2
4F	replaced	51849	24.3	1.52	16	5.3
4F	replaced	51922	51.1	0.90	· 57	

### REMOVAL EXPERIMENT OF JUNE 19 USING ALL DETECTORS<sup>a</sup>

<sup>a</sup>Counting for 200 s; each run has a I- $\sigma$  uncertainty of ±16 Hz.

<sup>b</sup>Field distortion parameter  $K = \chi / \Delta C_R$ .

 $^{\rm C}{\rm Configuration}$  changes correspond to removals starting with the top level in a cubicle and progressing to the bottom level.

contributors to the observed count rate are held constant. For the June 20 experiment, we removed plutonium from different locations at the same level. For removal experiments performed on or after July 22, Table VII shows decreasing values of K as we removed plutonium from successively lower levels.

The removal experiments in Tables II-VI show that the removal sensitivity for a kilogram of 11% <sup>240</sup>Pu varies from 52 to about 20 Hz depending on level and cubicle location in the vault. Using data from previously tabulated removal experiments, a partial map of removal sensitivity versus cubicle location can be compiled for the removal of 1 kg of 11% <sup>240</sup>Pu for a top level in 10 storage cubicles (Fig. 16). From the map, one observes that the removal sensitivity is reasonably constant throughout the vault at an average of 45 counts/s/kg; all but one measurement (in cubicle 8) fall within about 20% of this value.<sup>8</sup>

#### TABLE VI

<u>Cubicle Level</u>	Action	Total Count Rate C <sub>R</sub> (Hz)	<u>X</u> <sup>2</sup>	Field Distortion Parameter	Change in Count Rate ∆C <sub>R</sub> (Hz)	Total Count Rate Change/ kg 11% <sup>240</sup> Pu
Baseline		51878				
7A and IA <sup>C</sup>	removed	51551	381	1.17	327	54.5
7A	replaced	51708	135	0.79	170	56.7
IA	replaced	51828	31.1	0.622	50	
7B and IB	removed	51640	190	0.79	238	39.7
7B	replaced	51713	100	0.61	165	55 <b>.</b> 0
IB	replaced	51781	54.1	0,56	97	
7C and IC	removed	51623	197	0.77	255	42.5
7C	replaced	51728	107	0.71	10	3.3
IC	replaced	51774	59.6	0.57	104	
7D and ID	removed	51733	123.8	0.85	145	24.2
7D	replaçed	51803	65.6	0.87	75	25.0
ID	replaced	51866	35.5	2.96	12	
7E and IE	removed	51731	111	0.76	147	24.5
7E	replaced	51811	74.1	0.90	67	22.3
IE	replaced	51885	36.8	5.26	7	
7F and IF	removed	51737	100	0.71	141	23.5
7F	replaced	51800	79 <b>.</b> 1	0.99	78	26.0
lF	replaced	51895	25.4	0.67	17	

## REMOVAL EXPERIMENT OF JUNE 20 USING ALL DETECTORS<sup>a</sup>

<sup>a</sup>Counting for 200 s; each run has a  $1-\sigma$  uncertainty of  $\pm 16$  Hz.

<sup>b</sup>Field distortion parameter  $K = \chi^2 / \Delta C_R$ .

<sup>c</sup>Configuration changes correspond to removals starting with the top level in a cubicle and progressing to the bottom level.

## VII. CONCLUSIONS AND SUMMARY

The neutron monitoring experiments conducted in the ZPPR vault successfully demonstrated the feasibility of using <sup>3</sup>He proportional counters to measure the neutron field in a plutonium storage vault. During the experiments, count rate stability at the  $\pm 0.04$  to  $\pm 0.05\%$  level was maintained for extended periods of time. A removal sensitivity of about 1 kg of plutonium from a nominal vault inventory of 2500 kg was achieved. This sensitivity applies to removal from any storage location in the vault and is based on 4000-s counting periods. Statistically, for this situation, we had predicted a false-alarm rate with a 1-kg trip level to result in one false alarm per 2 yr of continuous monitoring. The 8-month vault monitoring experience at ZPPR indicates that, with only modest hardware improvements, this level can be achieved.

# TABLE VII

Level	December 2 <sup>a</sup>	November 25	July 22 <sup>a</sup>	June 20 <sup>b</sup>	June 19 <sup>b</sup>
А	6.1	6.4	7.8	2.9	3.0
в		2.6	3.8	2.0	2.2
С		2.5	2.9	1.9	1.9
D	2.2	2.4	2.8	2.1	2.1
E			2.9	1.9	1.9
F	2.4	2.5	2.8	1.8	2.0

## COMPARISON OF FIELD DISTORTION PARAMETERS FOR REMOVAL EXPERIMENTS

<sup>a</sup>Average values.

<sup>b</sup>Values multiplied by 2.5 to compensate for shorter run times.

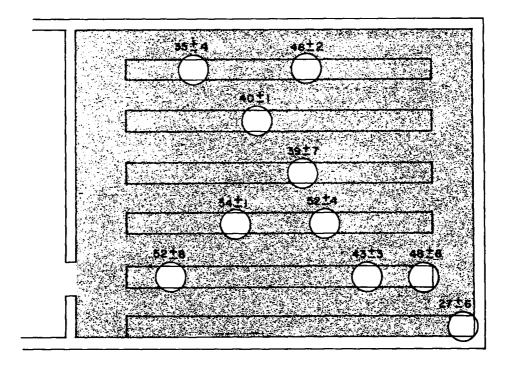


Fig. 16. Partial map of removal sensitivities for the top levels of selected cubicles. The sensitivites correspond to the removal of 1 kg of 11% <sup>240</sup>Pu.

Our findings indicate that the field distortion parameter K for the top levels differs significantly from K for all other levels. This is to be expected for spatially peaked distributions because the corresponding  $\chi^2$  values weight the individual detector excursions as the square of the excursion, which leads to a much larger  $\chi^2$  for a given change in total count rate if that change occurs primarily in a few detectors instead of in many.

The practical import of the foregoing observation is that a change in system count rate can be attributed to a removal from a given storage level in the cubicle, using the observed field distortion parameter. With this information, one may then accurately interpret a given change in count rate in terms of a missing plutonium mass.

For example, a change in count rate of 40 counts/s corresponds to a removal of 2 kg of plutonium if K is about 3, but corresponds to a removal of 1 kg of plutonium if  $K \ge 6$ . The ability to interpret count rate changes in terms of the field distortion parameter makes it possible to use neutron monitoring for vault inventory purposes. Based on our measurements, we predict that the vault monitoring system can provide surveillance of a 2500-kg plutonium inventory in real time at a sensitivity level of ±1 kg of plutonium.

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## GLOSSARY

СРМ	control program/microprocessor
DOE	Department of Energy
IC	integrated circuit
INEL	Idaho National Engineering Laboratory
TTL	transistor-to-transistor logic
ZPPR	Zero Power Plutonium Reactor

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