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DETERMINATION OF PLUTONIUM ISOTOPIC RATIOS BY USING LOW-ENERGY TITLE GAMMA-RAY SPECTROSCOPY

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DETERMINATION OF PLUTONIUM ISOTOPIC RATIOS BY USING LOW-ENERGY GAMMA-RAY SPECTROSCOPY®

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ABSTRACT

A nondestructive gamma-ray technique has been developed to determine plutonium isotopic ratios. The technique is based on the high-intensity, low-energy gamma rays at $43.48,\ 45.23,\ 51.63,\ 59.54$, and 64.83 keV for $238\text{Pu},\ 240\text{Pu},\ 239\text{Pu},\ 241\text{Am},\ and}$ and that this technique can accurately measure plutonium samples in a timely manner and in a wide range of masses, isotopic contents, chemical forms, and ages from chemical processing.

I. INTRODUCTION

Flutonium isotopic ratios can be determined by measuring selected close-lying garma-ray pairs in diaferent energy regions. 1-4 With this technique, small, high-purity germanium (HPGe) planar detectors (1 or 2 cm³) have been utilized to snalyze gauma-ray spectra in the 94- to 420-keV region and/or large coaxial germanium detectors (~70 cm³) have been used to snalyze gamma-ray spectra in the 300- to 670-keV region. In general, the technique can succeasfully determine the isotopic compositions of 238pu, 239pu, and 241pu within a few hours. However, the precision for 240pu measurements is 2 to 4% within ~14-h count time³ for a plutonium sample mass >0.25 g, except in the complex 94- to 104-keV region for solution samplem.

It is important to both special nuclear material central and process control to improve the accuracy and precision of plutonium isotopic measurements, especially for 240pu. A study of these improvements wer initiated by the Los Alamos Safepus, 4s Arss; Group. Our approach is to analyze the high-intensity, low-energy gamma rays at 43,48, 45,23 51,63 59,54 and 64,83 keV for 238pu, 240pu, 239pu, 241Am, and 241pu, respectively. The 43,48-, 45,23-, and

51.63-keV gamma raya become difficult to analyze in aged samples because of strong interference from the Compton continuum of the very intense 59.54-keV gamma rays from $^{241}\mathrm{Am}$ and/or $^{237}\mathrm{U}$. Therefore, these low-energy regions have not been used previously for nondestructive assay plutonium isotopic composition, except for freshly separated solutions. 5-6 However, this difficulty can be diminished by careful selection of a detector with the proper combination of resolution, efficiency, and peak-to-Compton ratio at energies below 60 keV. Details of the selection of such a detector are described in Sec. III. We also discuss the measurement method and the results obtained by using low-energy gamma rays for nondestructive assay of plutonium samples in a wide range of maines, isotopic contents, and chemical forms.

II. MEASUREMENT METHOD

The measurement method has been briefly discussed in Ref. 7. In general, the plutonium isotopic ratio N(m)/N(n) of two isotopes m and n can be determined by measuring their selected gamma rays a and b, respectively.

$$\frac{N(m)}{N(n)} = \frac{R(n)}{R(b)} \cdot \frac{I(b)}{I(a)} \cdot \frac{t(m)}{t(n)} \cdot \frac{\epsilon(b)}{\epsilon(a)} , \qquad (1)$$

where

- E measured count rate of gamma raya,
- I = absolute branching intensity of g-mms rays,
- t = half-life of imotope, and
- relative efficiency of selected gamma rays, including detector intrinsic efficiency, counting geometry, attenuation, and sample self-attenustion.

The isotopic ratios of $^{238}\mathrm{Pu}$, $^{239}\mathrm{Pu}$, $^{240}\mathrm{Pu}$, and $^{241}\mathrm{Am}$ are determined by using gamma rays at 43.48, 51.63, 45.23, and 59.54 keV, respectively. The $^{241}\mathrm{Pu}/^{239}\mathrm{Pu}$ ratios are measured by

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64.83 keV/51.63 keV for ²⁴¹Pu-²³⁷U equilibrium amples (>45 days from pranium separation) and by 148.6 keV/129.3 keV for nonequilibrium amples.

Relative efficiency (E) variations arising from sample self-absorption, watector efficiency, and external absorbers are calculated by using known efficiency points from ²³⁹Pu gamma rays at energies (E) 38.66, 51.63, 68.72, 129.3, 144.2, 171.3, 195.7, and 203.5 keV. A simple linear an E vs an E interpolation between two relative efficiency points at 38.66 and 51.63 keV is used to calculate the relative efficiencies at 43.48 and 45.23 keV; interpolation between two relative efficiency points at 51.63 and 68.72 keV is used to calculate the relative efficiencies at 59.54 and 64.83 keV. The relative efficiency points at 129.3, 144.2, 171.3, 195.7, and 203.5 keV are fit to a quadratic to determine the relative efficiency at 148.6 keV.

All gamma-ray net peak ares: are calculated by using a channel-by-channel summation with straight-line background-subtraction method. The background is determined from carefully selected regions on both sides of the full energy peak. No peak-fitting routine is employed. Minor interferences in the full energy peaks are taken into account. The isotopic half-lives and the gamma-ray branching interities are taken from Refa. 1 and 8, respectively.

The 233 Pu/ 239 Pu ratio is determined by analyzing the 43.48 keV/51.63 keV gamma-ray ratio. In addition to small interferences from 237 U (at 43.43 keV) and 241 Pu (at 44.20 keV), a atrong interference from 241 Am at 43.37 keV must be aubtracted from the 43.48-keV peak for determining 236 Pu content. The ratio is given by

$$\frac{236_{\text{Pu}}/239_{\text{Pu}}}{A(51)} = \frac{A(43)}{A(51)} = 2.494 \times 10^{-3}$$

$$= \frac{A(59)}{A(51)} \times 4.94 \times 10^{-6}$$

$$= \frac{A(64)}{A(51)} \times 2.41 \times 10^{-4} , \qquad (2)$$

where

A(a) = R(a)/E(a) (efficiency-corrected countrate of gamma ray).

The $^{240}\rm{Pu}/^{239}\rm{Pu}$ ratio is determined by analyzing 45.23 keV $(^{240}\rm{Pu})$ and 51.51 keV $(^{239}\rm{Pu})$ gamma rays. If the weak interference of $^{241}\rm{Pu}$

(44.86 keV) to 45.23 keV is ignored, the ratio can be expressed by

$${^{240}}_{Pu}/{^{239}}_{Pu} = \frac{A(45)}{A(51)} \times 0.1625$$
 (3)

The ²⁴¹Pu/²³⁹Pu ratio is determined by 64.83 keV/51.63 keV for ²⁴¹Pu-²³⁷U equilibrium samples (>45 days from uranium separation) and by 148.6 keV/129.3 keV for nonequilibrium samples. It is given by

241
Pu/ 239 Pu (equilibrium sample) = $\frac{A(64)}{A(51)}$ x 0.507

$$^{241}_{Pu}/^{239}_{Pu}$$
 (nonequilibrium = $\frac{A(148)}{A(129)}$ x 0.0201.

We also measured the $^{241}\mathrm{Am}/^{239}\mathrm{Pu}$ ratio by the 59.54 keV/j1.65 keV ratio. After the contribution from $^{237}\mathrm{U}$ has been taken into account, the ratio is expressed by

$${241 \over Am}/{239 \over Pu} = {A(59) \over A(51)} \times 1.367 \times 10^{-5}$$

$$- {A(54) \over A(51)} \times 3.62 \times 10^{-4} . \tag{6}$$

III. THE DETECTOR AND THE SYSTEM

To select a germanium detector with the proper combination of resolution, efficiency, and peak-to-Compton ratio at energies below 60 keV, we tested five types of detectors with active volumes varying from 1 to 70 cm3. Figure 1 shows the low-energy (38- to 60-keV) gamma-ray apectra of a 600-ug Pu sample from various types of detectors with a 20-ks count time. Although the amall HPGe planar (GGP) detector (1 cm³ in volume) shows the heat resolution and peak-to-Compton ratio, its efficiency is too low. On the other hand, the N-type coaxial (NTC) detector (49 cm3 in volume) has the highest efficiency but the lowest resolution. The large HPGe coaxis! (LGC, 75 cm in valume) and midium HPGe coaxis! (MGC, 43 cm in volume) have poor resolutions, efficiencies, and peak-to-Compton ratios. The large HPGe planar (LGP) detector (10 cm³ in volume) has the best conbination of the resolution, efficiency, and peak-to-Compton ratio. Table I summarizes the

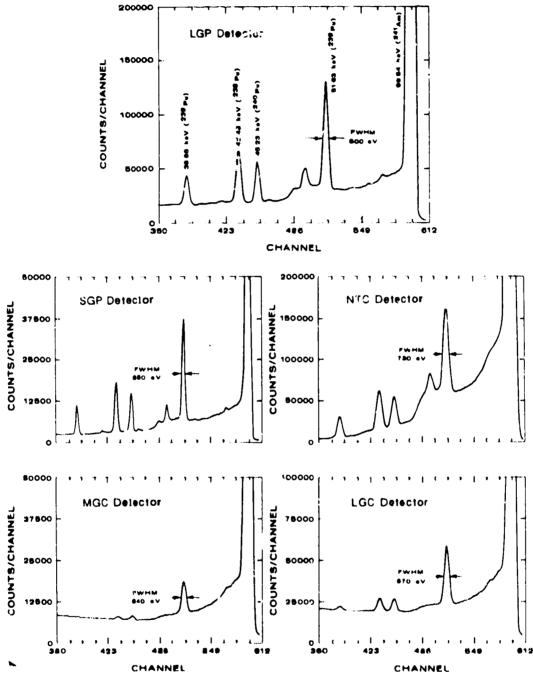


Fig. 1. Low-energy (38- to 60--keV) promarray apectra from various types of detectors for a 70--ks count time.

TABLE I

COMPARISON OF DETECTOR RESULUTIONS AND PRECISIONS FOR ISOTOPIC RATIOS FROM VARIOUS TYPES OF DETECTORS

DETECTOR	IYPE	SIZE	CW3)	RESOLUTION (FWHM) AT 51.63 KEV (EV)	ESTIMATED PRI 238 _{PU/} 239 _{PU}	240 _{PU/} 239 _{PU}
SGP	PLANAR	100 MM ² x 10 MH	1	390	0.80	1.02
LGP	PLANAR	1000 MM ² x 10 MM	10	510	0.40	0.56
MGC	COAX 1AL	37.5-MM D1AM X 29 MM	43	640	21.	18.
NTC	N-TYPE COAXIAL	42.3-MM DIAM X 35 MM	49	730	0.48	0.58
LEC	COAX 1AL	49-MM DIAM X 39 MM	75	670	4.03	4.22

APRECISION (1σ) are estimated from counting statistics without including uncertaintes from relative efficiencies.

detector types, sizes, and resolutions, and the precision of the isotopic ratios from these detectors. With a 20-ks count time, the beat estimated precisions (10) of 0.4% and 0.56% for $238 \mathrm{pu}/239 \mathrm{pu}$ and $240 \mathrm{pu}/239 \mathrm{pu}$ ratios, respectively, were also obtained by the LGP detector. Based on these results, we chose the LGP detector to measure plutonium isotopic ratios by using low-energy gamma-ray spectrs. A 2.2-mm-thick aluminum filter was installed in the front of the detector to minimize sum peak interferences that result from piteups of L x-rays and 26.34-keV gamma rays (24 Am and 23 /U).

The ayitem also constata of a Canberra Series 80 multichannel analyzer (MCA), including an 8-k channel analog-to-digital converter (ADC), and an LSI-11/23 microcomputer and peripherals. A mair of Canberra 8200 atabilizera maintains the energy calibration. The zero and gain stabilization peaks are the 51.63- and 129.3-keV gamma rays from 239pu. The MCA is controlled by the 1ST-11/23 microcomputer, which has 32-k 16-bit words of memory sud is a procesmor for data acquimition, reduction, and analyals. A Winches er/floppy disk system (DSD-880) provides for storage and transfer of the program and data. The control of samey input and output is accomplished through an 1.A-120 Decwriter. An automatic duta-acquialtion and -analysis program is written in FORTRAN under Digital Equipment Corporation's RT-11 V-4.0 operating system.

IV. RESULTS AND DISCUSSION

liaing the LGP type detector, we analyzed aged samples (see Table II) in several chemical forms with variable isotopic contents (82 to $98\chi^{239}\mathrm{Pu}$) ranging in mass from 10 μ_B to

4 g Pu with americium contents up to 3390 µg Am/g Pu. Table III compares the preliminary low-energy gamma-ray spectroscopy results for 20-ks count times with mass spectrometry (238 Pu and 241 Am determined by radioanalysis) results. The average of isotopic ratios of 10 samples measured by gamma-ray spectroncopy shownegligible bias as compared with mass spectrometry and radioanalysis. The 1.4% standard deviation of 240 Pu/23 Pu indicates the overall precision of low-energy gamma-ray measurements in these wide langes of plutonium mass, isotopic distribution, and Am/Pu ratio. The larger standard deviation of 6.3% in 241 Pu/23 Pu is due to the lower intensity of 64.8-keV gamma rays and the low 261 Pu isotopic abundances in some samples (Table II). The 4.6% and 5.6% at and 5.6% at and 5.6% and 5.6% and 5.9 Pu, respectively, may reflect the uncertainties of radioanalysis.

The estimated precisions (10) of gamma-ray spectroscopy in Table 1V are calculated from counting statistics, including uncertainties from relative efficiencies. Obviously, the precision obtained from the gamma-ray technique is effected by counting statistics of the full energy peaks, which is in turn a function of sample mass, isotopic distribution, and Am/Puratio. For example, the uncertainties in sample MS 10 are expected to be large because of the very small sample mass (~10 µg) and high Am/Puratio of 3390 ppm; and the precision in the 241pu/239pu ratio of sample ST 151 is expected to be poor because of the very low 241Pu abundance of To.0199 in wt%. In Table IV, the estimated precision from low-energy gamma-ray spectroscopy (first column of each isotopic ratio) is compared with those from higher energy gamma-ray spectroscopy (120-160)

TABLE II
ISOTOPIC DISTRIBUTION IN WEIGHT PERCENT

SAMPLE MS 10	CHEMICAL FGRM FLUORIDE	238 _{PU} 0.118	239 _{CU} 83.81	240 _{PU} 6.54	241 _{PU} 0.519	241 _{AM} (146/6_PU) 3390
MS 30	FLUORIDE	0.0467	87.32	11.40	0.943	96
MS 600	LUORIDE	0.1219	83.42	6.01	0.457	372
ST 121	OX 1 DE	0.0626	81.73	16.45	1.406	1864
ST 119	OXIDE	0.0388	87.08	11.76	0.952	2220
ST 151	OX 1 DE	0.00236	97.97	2.01	0.019	40
SOL 01	NITRATE SOLUTION	0.0166	93.38	6.19	0.348	165
SOL 05	NITRATE SOLUTION	0.0692	84.35	14.04	1.253	1514
SOL 06	NITRATE SOLUTION	0.0627	81.73	16.45	1.408	1800
JT 002	METAL	0.020	93.77	5.94	0.240	838

TABLE 111

COMPARISON OF ISOTOPIC RATIOS
BY G N-RAY SPECTROSCOPY WITH MASS SPECTROMETRY

				RATIO:	GAMMA SPECIROSCOPY MASS SPECIROMETRYA			
SAMPLE	Pu MASS	AM/PU (PPM)	240 _{PU} [#1 %]	238 _{PU} / 239 _{PU}	240 PU/ 239 PU	241PU/ 239PU	241AM/ 239PU	
20110								
MS 10	10 ws	3390	6.64	0.941	1.038	1.058		
GE 2M	30 w6	96	11.40	1.002	0.997	0.967	• -	
MS 600	600 ws	372	6.01	0.952	1.001	0.999		
ST 121	4 6	1864	16.45	0.984	1.005	0.991	0.993	
ST 119	1.72 6	2220	14.76	1.002	1.008	0.930	0.927	
ST 151	2.65 6	40	2.01	1.041	0.933	l.002	0.936	
ZOU UT LON								
50: 11	0.2 6	166	6.19	1.067	0.997	1.107	1.051	
SOL 05	0 2 6	1514	14.04	0.990	0.989	0.929	1.017	
SOL 06	0.2 6	1800	16.45	0.997	1.009	1.043	1.065	
METAL								
J10 02	2.58 6	830	5.94	0.983	0.991	0.947	1 048	
Average				1.004	1.003	1.003	1.005	
STANDARD DEVIATION				0.046	0.014	0.063	0.056	

APLUIDNIUM 238 AND 241AM DEILEMINATION BY RADIOANALYSTS.

TABLE IV

ESTIMATED PRECISION (10, IN %)
OF GAMMA-RAY SPECTROSCOPY

SAMPLE	PU 22AM	238 _{PU} 43.5/ 51.6	/ ²³⁹ PU 152.7/ 129.1	240 _{PU} 45.2/ 51.6	/239 _{PU} 160.3/ 129.3	241 _{PU} / 64.8/ 51.6	239 _{PU} 148.6/ 129.3	241 _{AM} 59.5/ 51.6	/239 _{PH} 125.3/ 126.3
MS 30	30 µ6	3.3	37.8	1.6	36.8	13.0	21.5	6.3	39.0
MS 600	600 ¥6	0.6	10.0	0.7	13.0	5.2	7.3	1.3	8.4
SOL 05	0.2 6	1.5	14.1	1.1	18.9	4.5	9.7	1.9	3.6
ST 121	4 6	3.6	9.6	2.5	10.0	5.1	6.4	2.6	9.1

keV) with a 20-ks counting time. The estimated precisions obtained from the low-energy region are much better than those

from higher energy region for /11 isotopic ratios within the plutonium mass range from 30 μg to 4 g. However, the $^{-241}\text{Pu}/^{239}\text{Pu}$ precision of the higher energy region is improved as the plutonium mass increases. Therefore, a weighted average of low- and high-energy gamma-ray measurement should give a better result for $^{141}\text{Pu}/^{239}\text{Pu}$ ratio.

In summary, the rstios determined by the low-energy gamma-ray spectroscopy agree very well with those determined by mass spectrometry and radiosnalys s. The preciations of the isotopic ratios, especially 240pu/239pu and 238pu/239pu, obtained by this technique are better than those obtained from traditional high-energy regions (120 to 670 keV) for aged samples and are comparable with those obtained from the 94- to 104-keV region for solution samples. These results demonstrate that the present plutonium isotopic analysis technique can messure moderately aged plutonium samples in a wide runge of masses, isotopic contents, and chemical forms. Furthermore, because of its sensitivity in measuring samples in the microgram mass range, this technique may be ideal for measurement of resin heads of the kind used by the IAEA before shipment to Vienns A study of this posalble application is under way.

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